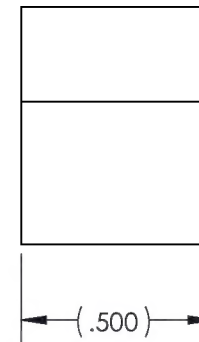
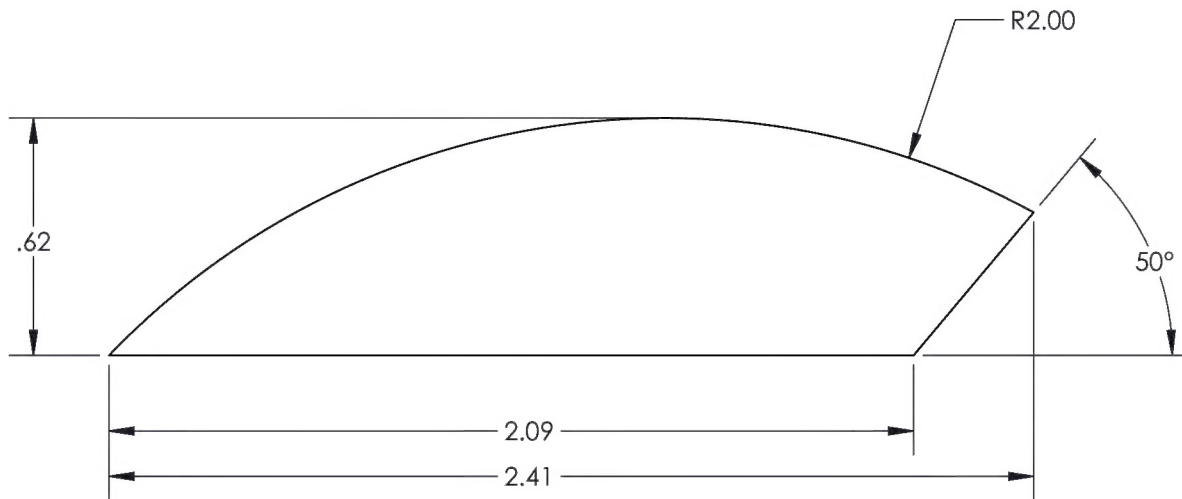
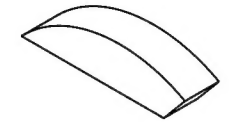


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	AS DRAWN BY CANAM	7/22/2013	CFS	



USED ON
20NR-119
8NR-119
20NR-86
8NR-86

RED BARN MACHINE	
TITLE LOWER FUNNEL GUIDE	
DWG NO. 20NR-119-7	REV
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-119-7	1	LOWER FUNNEL GUIDE	1018	1/2 X 3/4 X 2-1/2